

process with *Pseudomonas taetrolens* at 30 °C. Mayamoto et al. (2000) reached 90% of lactobionic acid from lactose with *Pseudomonas taetrolens*. Alonso et al. (2012) reached 100% of lactobionic acid yield from sweet whey after 60 h of cultivation with *Pseudomonas taetrolens*. Seems like acid medium hinders *Pseudomonas taetrolens* ability to convert lactose to lactobionic acid. It could be explained with *Pseudomonas taetrolens* lactose dehydrogenase composition, containing flavin adenine dinucleotide as a prosthetic group. This flavoprotein does not use oxygen as direct electron acceptor and presents an optimum pH at 5.6. Lactose is converted by lactose oxidase to lactobiono- δ -lactone and then by lactonase in lactobionic acid. Lactonase presents an optimum at pH 6.5–6.7 (Alonso et al., 2013b). Low acid whey pH is the reason why the conversion yield is not reached as high as it is in other researches, where sweet whey was used as a substrate.

Conclusions

The most suitable acid whey permeate concentration is up to 20% for lactose oxidation with *Pseudomonas taetrolens* NCIB 9396 and DSM 21104. Low acid whey pH is the reason why the conversion yield is not reached as high as it is in other researches. The study suggests to adjust the acid whey pH prior lactose oxidation with *Pseudomonas taetrolens* and to prolong cultivation time.

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